



R- TECH PRODUCTS AND PACKAGING INDIA PVT. LTD.

January 01, 2018

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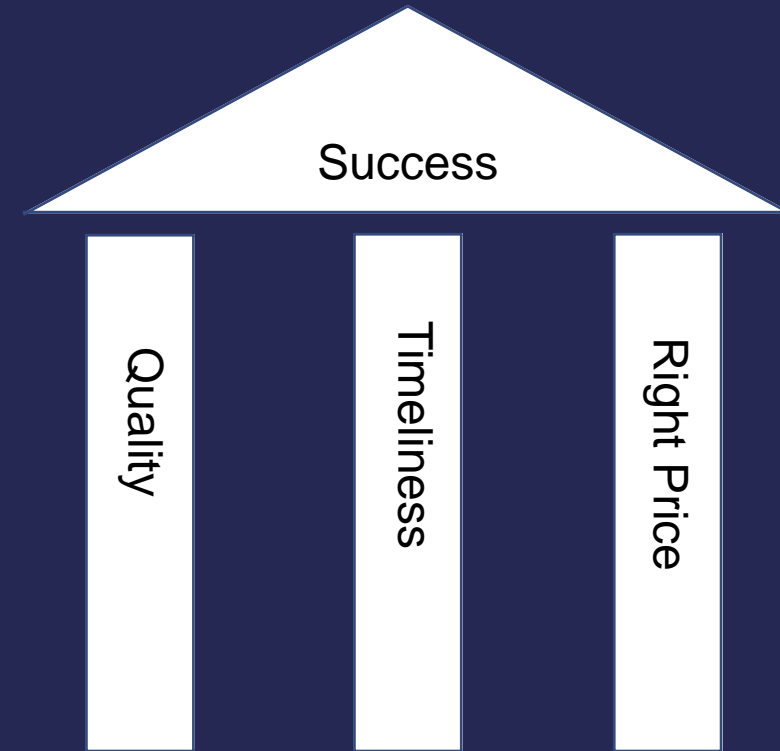
# OUR MISSION

# OUR MISSION

At R- Tech we strive to provide INNOVATIVE SOLUTIONS with consistent quality and timely supplies at the RIGHT PRICE.

We believe that in order to gain success, the foundation needs to stand on three strong pillars.

Our aim is to create to long- lasting, mutually beneficial partnerships





# MANAGEMENT PROFILE

## MANAGEMENT PROFILE- About Us

- R-Tech's Management consists of a highly qualified team with vast experience in Manufacturing of Products.
- We are well known for Quality and consistency of products manufactured.
- We have been in the business of manufacture of Plastic Articles since 1991.
- We have a workforce of over 199 well trained people.
- We are ISO 9001: 2015 certified



# MANAGEMENT PROFILE- Our Team

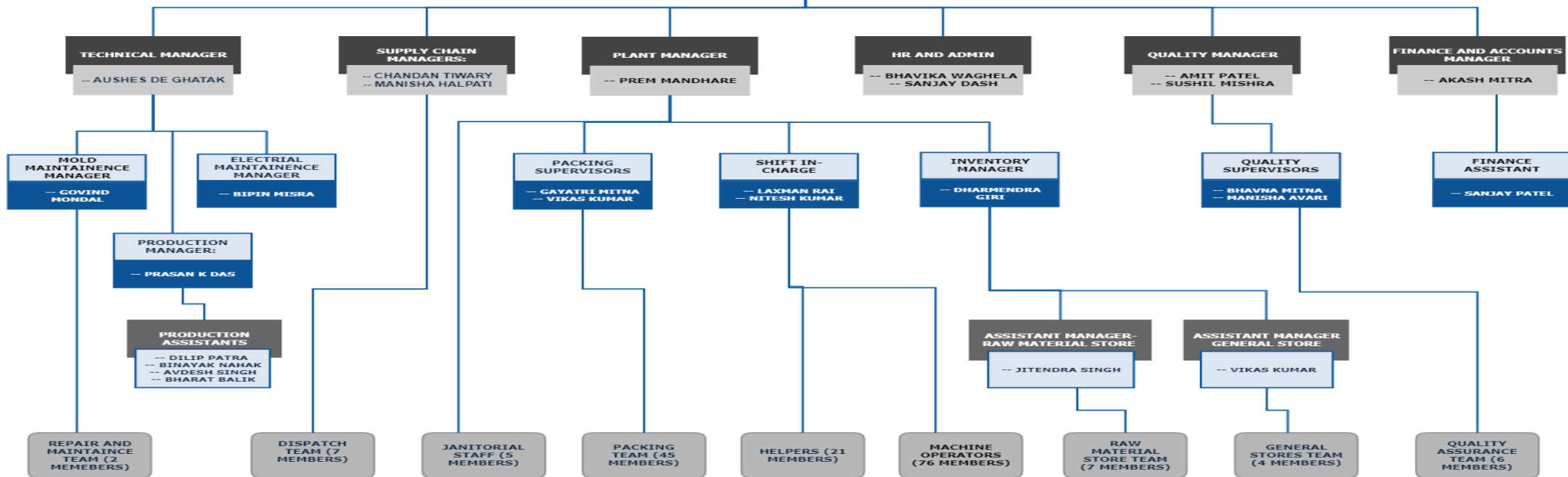
## R-TECH PRODUCTS AND PACKAGING INDIA PVT. LTD

### DIRECTORS

POOJA GHADIALI

SHAILESH GHADIALI

RUPA GHADIALI



Our Mission

Management Profile

Company Profile

Product Profile

Our Manufacturing Practices

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# MANAGEMENT PROFILE- *Our Strengths*





## MANAGEMENT PROFILE- *Our Surroundings*



We promote:

- Cleanliness
- Green environment
- Easy Accessibility for large vehicles
- Adequate security



# COMPANY PROFILE

## COMPANY PROFILE- *Plant & Facilities*



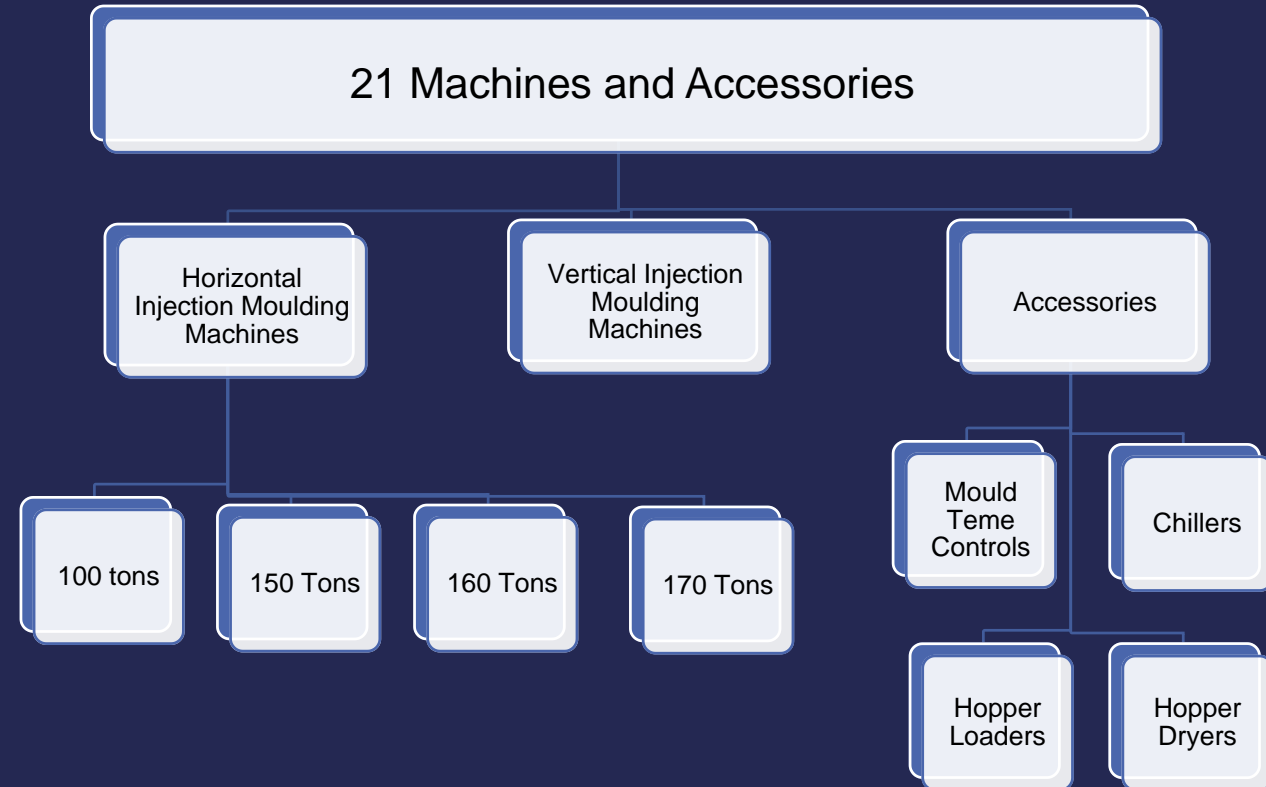
Our facility is housed in a 55000 sq. feet built up area in Ringanwada, Daman, India

Segregated and Demarcated areas for production, quality, raw material and finished products

Our finished goods and raw material is stored on pallets to ease movement and maintain hygiene of products



# COMPANY PROFILE- Machinery & Accessories



## COMPANY PROFILE- Raw Material Profile

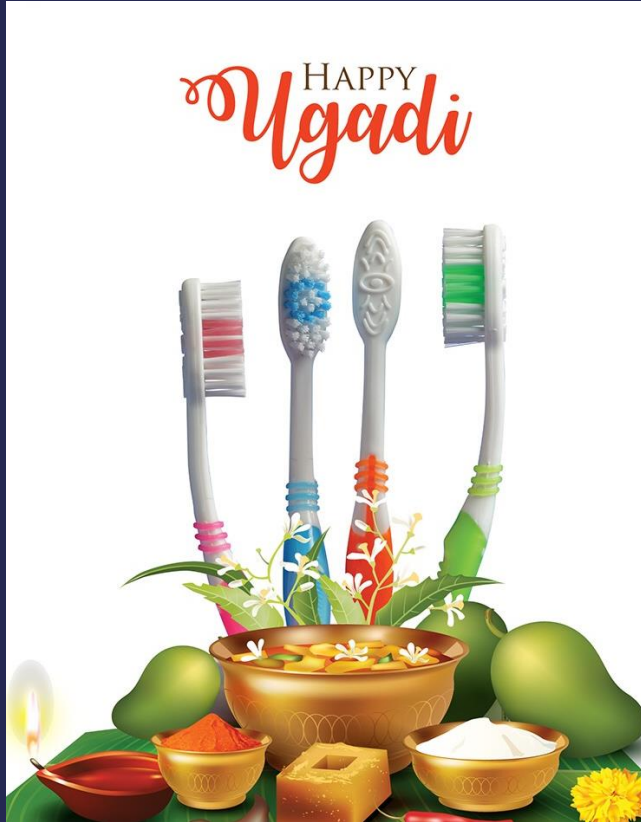


PP	HDPE	LDPE	HDR
HIPS	PC	ABS	SAN
PC	ACRYLIC	GPPS	TPR
EVA	DELIN	NYLON	



# PRODUCT PROFILE

## PRODUCT PROFILE-Varied Range Of Toothbrushes





## PRODUCT PROFILE-Varied Range Of Toothbrushes





## PRODUCT PROFILE- Houseware Products- Trays



## PRODUCT PROFILE- Houseware Products- Trays

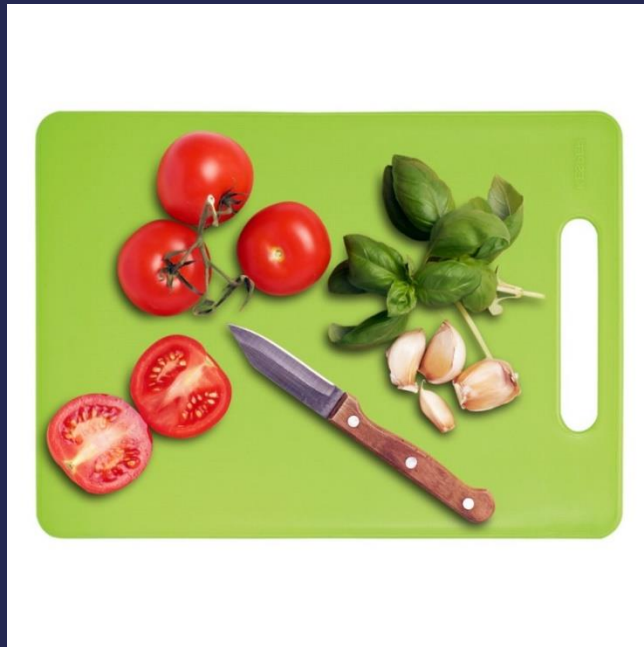


## PRODUCT PROFILE- *Houseware Products- Bag Clips & Fridge Trays*





## PRODUCT PROFILE- Houseware Products- Chopping Boards



# PRODUCT PROFILE- *Houseware Products- Glasses*



# PRODUCT PROFILE- *Houseware Products- Varied Range Of Containers*



## PRODUCT PROFILE- *Houseware Products- Varied Range Of Containers*





## PRODUCT PROFILE- *Houseware Products- Varied Range Of Containers*





## PRODUCT PROFILE- Houseware Products- Varied Range Of Containers



## PRODUCT PROFILE- Houseware Products- Dish Racks





## PRODUCT PROFILE- Houseware Products- Jugs & Glasses



## PRODUCT PROFILE- Houseware Products- Mugs/ Cups



# PRODUCT PROFILE- *Houseware Products-Bath Essentials*





# PRODUCT PROFILE- *Houseware Products- Bath Essentials*



# PRODUCT PROFILE- Houseware Products- Bath Essentials

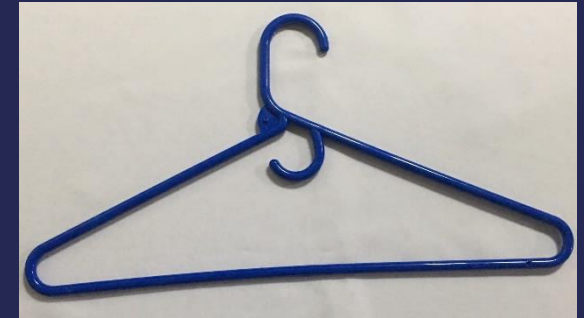


## PRODUCT PROFILE- Houseware Products- Dust Pans





## PRODUCT PROFILE- Houseware Products- Clothes Hangers



# PRODUCT PROFILE- Houseware Products- Wire Organizer

**Fine Edge**

**WIRED ORGANIZERS**

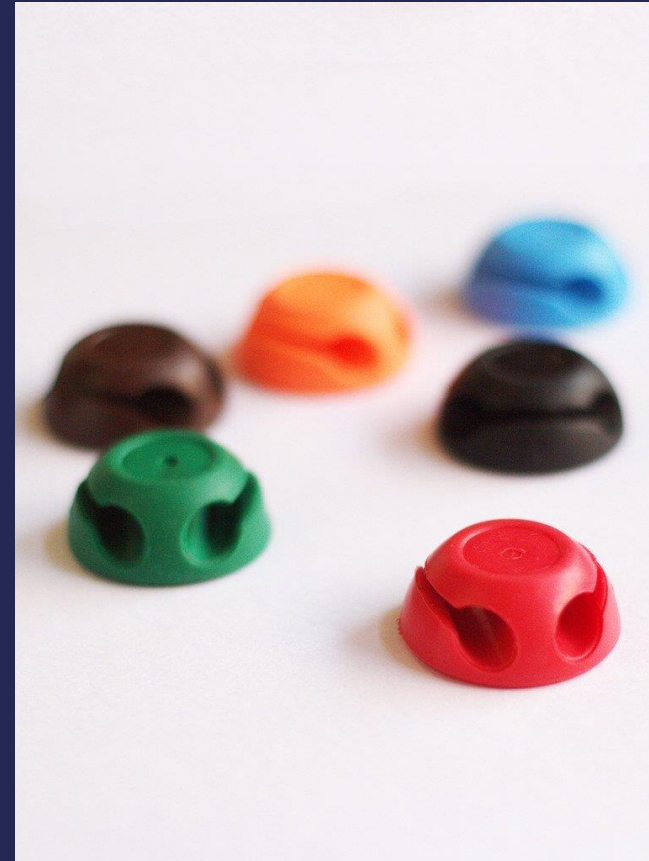
Clean surface with dry cloth before applying two sided tape.

Pack of :  6     12     18

M.R.P.     149/-     229/-     449/-

**Manufactured By:**  
**R-Teach Product & Packaging (I) P. Ltd.**  
 G-18, OIDC, Udyog Nagar Ind. Est.,  
 Ringanwada, Nani Daman - 396 210. INDIA.  
 Website : [www.rtechp.net](http://www.rtechp.net)  
 Customer Care : 0260 2241 014

**Marketed By:**  
**Inddusinc Exim P. Ltd.**  
 Plt no. 3-5, Marghiwaa Compound,  
 Bamroli Road, Udhna, Surat - 395 002. Gujrat  
 Email : [support@inddus.com](mailto:support@inddus.com)



# PRODUCT PROFILE- Industrial Products



Iris Scanner



Eurohead caps using Hot Runner Moulds



Spouts and Spout Caps





## PRODUCT PROFILE- *Miscellaneous Plastic Products*



Our Range of Products also includes Containers for Modelling Dough, Crayons, Plastic dispensers





# OUR MANUFACTURING PRACTISES

## GMP- Netlon on windows & Bay-Marking





# GMP- Segregated Raw Material & Finished Goods Storage



Clean & Separate

U- Shaped Space

Wide Space for Assembly of Products

Organized

Neatly Stacked

Safe

# GMP- Fire-Safety & Guidance Provided





# GMP- Safe, Secure and Hygienic Work Environment



## GMP- Our Practices



### Maintenance

- All equipment used is regularly calibrated
- Certifications are available for inspection at all times
- All equipment is regularly inspected, cleaned and maintained in top grade condition



### 5- S awareness

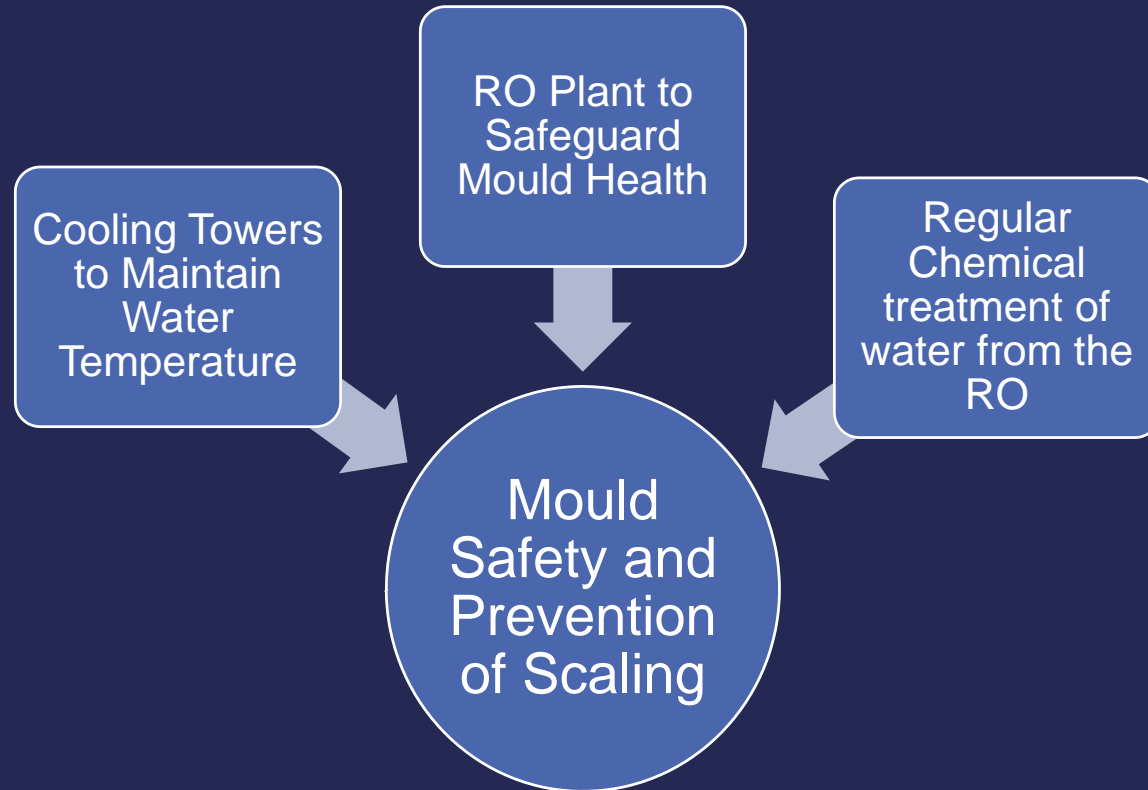
- All staff is trained and made aware of the sort, set-in order, shine, standardize and sustain methodology
- This framework is followed while performing their day to day activities to improve the understanding between employees



### Scrap Disposal

- Strict procedure for Scrap disposal is maintained
- Therefore no finished product which may be defective, any packing material is disposed off without rendering it unusable.
- Scrap is not misused at a subsequent stage.
- All scrap is torn/broken before disposal

## GMP- Mould Care

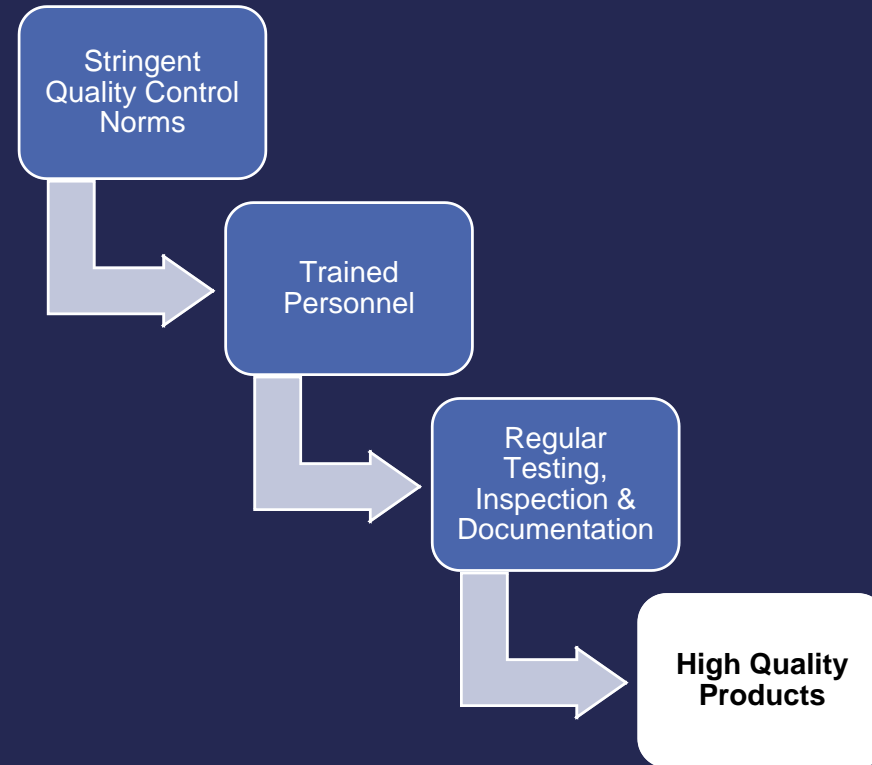




# QUALITY CONTROL



## QUALITY CONTROL- *The Process*



# QUALITY CONTROL- Inspection & Control

**R-Tech PRODUCT & PACKAGING (INDIA) P. LTD., DAMAN.**  
**MOLDING DEPARTMENT**  
**HOURLY Q.C. REPORT**

MACHINE :- \_\_\_\_\_ PRODUCT : \_\_\_\_\_ SHIFT : \_\_\_\_\_ DATE : \_\_\_\_\_

	TIME	Shot Wt.	Handle Wt.	Cycle Time	Colour	Shrinkage	Half Shot	Colour Variation	Silver Mark	Blocked Hole	Dust in Handle	Remark
<b>DAY</b>	08.00 - 10.00											
	10.00 - 12.00											
	12.00 - 02.00											
	02.00 - 04.00											
	04.00 - 06.00											
<b>NIGHT</b>	06.00 - 08.00											
	08.00 - 10.00											
	10.00 - 12.00											
	12.00 - 14.00											
	14.00 - 16.00											
	16.00 - 18.00											
	18.00 - 20.00											

Supervisor Signature \_\_\_\_\_

Hourly Inspection of Moulded Components is carried out and maintained

In- coming inspection of PM as well is performed

Colorants are also inspected as a part of quality control

# QUALITY CONTROL- Inspection & Control

**R-Tech PRODUCT & PACKAGING (INDIA) P. LTD., DAMAN.**  
**TITLE : QUALITY CERTIFICATE CUM IN-COMING MATERIAL INSPECTION REPORT**  
**ITEM - HANDLES**

Customer Name : \_\_\_\_\_  
 Product : \_\_\_\_\_  
 Order No. : \_\_\_\_\_  
 Invoice No. : \_\_\_\_\_  
 Invoice Qty. : \_\_\_\_\_

Handle Material : PP / SAN Absolan 2300 / TPE / H110MA  
 EXB : I - Handle  
 Lot Qty. : \_\_\_\_\_  
 VER : 01

**Sampling Plan**

Sampling Bags	Level
Total Samples	
Sample / Bag	

**Actual Observations**

Defect Classification	Std	Acceptance Level	Supplier	Customer
Critical	0.40%			
Major	1.50%			
Minor	4%			

Sr. No.	Defect Classification	Defect Details	No. of Defects found		
			Supplier	Customer	
1		Mixup - Different SKU Handles			
2		Short Shot			
3		Bent / Deformed Handles			
4		Missing / Incomplete Hole			
5		Heavy Flash - Parting Line or Tuft Hole			
6		Heavy Flash at Knockout / Ejector Pin			
7		Sinks - Front Side			
8	Critical	Nicks in Head or neck			
9		Large Bubble > 2mm			
10		Incomplete TPE Filling			
11		Cold Slugs in Overmolding			
12		Cold Dispersion-Front Side / Widely Visible			
13		Without Foil Stamping			
14		Missing / Incomplete Logo			
15		Colour Dispersion			
16		High Gate			
1		Major	Dirt / Dust		
2			Wrong Qty		
3			Matte Patch		
4			Heavy Flow Lines		
5			Deep Scratches on body		
6			Contamination - Hair on the handle etc		
7			Sinks - Back Side		
8	Burns (Dark Specks)				
9	Angel Hair at Parting Line				
10	Color Variation				
11	Improper Hot Foil Stamping				
12	High Gate Point in Overmolding				
13	Tab Flash				
14	Gate String				
1	Minor	Loose buncles / improper bags			
2		Mixing of handles from different molds in a bag			
3		Minor Gate Strings			
4		Minor Spots Scratches			
5		Minor Sinks			

Result: **Accepted** / **Rejected** Inspected By: \_\_\_\_\_  
 (Pls write your full name)

QA Inspects each Consignment

QA documents each inspection

Defect Details are documented and intimated to management

No defective pieces or consignments are sent into the market



# CUSTOMER PROFILE



# CUSTOMER PROFILE- *Our longest relationships*



**COLGATE-PALMOLIVE**

We were vendors to Colgate for over 26 years from 1993 to Nov 2015. (CP now has set up its own plant)



**FABER-CASTELL**  
*since 1761*

We have been vendors to A.W. Faber-Castell (I) Ltd. for over 6 years.

# CUSTOMER PROFILE- Our Customer- Products List

## A. W. Faber Castell (I)




- Highlighter Pens
- Connector Sketch pens
- Geometry Sets & Scales
- Modelling Dough & Crayon Containers
- Erasers
- Sharpeners

## Colgate Palmolive (I)



- Toothbrush Handles
- Shave Brush
- Dispensers
- Caps

# CUSTOMER PROFILE- Our Customer- Products List




### Adninath Personal Care

- Toothbrushes
- Toothbrush Caps & Tongue Cleaners



### Aura


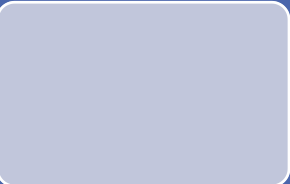

- Ghee Containers
- Maggi Containers
- Whiskas & Pedigree Containers



### Sringar Cosmetics

- Cosmetic Packaging

# CUSTOMER PROFILE- Our Customer- Products List

 <b>BIOMATIQUES</b>	<b>Biomatiqués Identification Solutions Ltd.</b> <ul style="list-style-type: none"><li>• Iris Scanner</li><li>• Body &amp; Lid (ABS with brass inserts)</li><li>• Window (SAN) &amp; Bracket( SAN)</li></ul>
	<b>Forbes Gokak</b> <ul style="list-style-type: none"><li>• EVA Gaskets for Optics Division</li></ul>
	<b>Servo- Med India Pvt. Ltd.</b> <ul style="list-style-type: none"><li>• Eurohead Caps</li></ul>

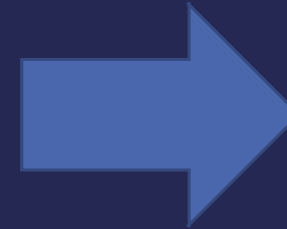
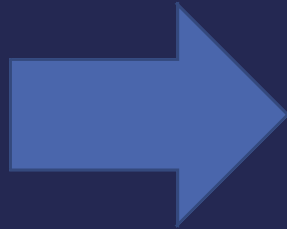




# CONCLUSION

## CONCLUSION

The Difference between a Vendor and a True Partner is one word “**Reliability**”





# CONTACT US

[BACK](#)

# CONTACT US



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